



## FINAL REPORT

### **Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021**

#### **STUDY CONTRACT PARTNER:**

UL India Private Limited  
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**UL Project Number: 4790342013**

#### **TEST FACILITY:**

GLR Laboratories Private Limited,  
444 Gokulam Street, Mathur, Chennai - 600 068, Tamil Nadu, India.  
**Study No.: 073/469**

#### **STUDY SPONSOR AND APPLICANT:**

Vedia Solutions Div. of Laxmidental Export Pvt. Ltd.  
103, Akruti arcade, J P Road,  
Opp A H Wadhia School,  
Andheri (W), Mumbai 400053

**REPORT ISSUED DATE: 18 May 2022**



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Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.

Study No:  
**073/469**

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## PRODUCT NAME:

**Taglus Tuff Thermoforming Foils**

## STUDY TITLE

**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021**

**STUDY NUMBER:**  
**073/469**

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## STUDY DIRECTOR AUTHENTICATION STATEMENT

**Study No. : 073/469**

**Study Title : Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021**

This study was performed in accordance with the mutually agreed study plan, one study plan amendment and GLR Laboratories Private Limited's Standard Operating Procedures, unless otherwise stated, and the study objective was achieved. I accept overall responsibility for the technical conduct of the study, as well as for the interpretation, analysis, documentation and reporting of results. This report provides a true and accurate record of the results obtained.

This study was performed in compliance with OECD Principles of Good Laboratory Practice\* ENV/MC/CHEM (98)17 (Revised 1997, issued January 1998) and applicable regulatory requirements including the US Food and Drug Administration's GLP regulations, 21 CFR 58 (subparts B to G and J).

Ms. N. Narmadha, MSc, MPhil  
Study Director  
GLR Laboratories Private Limited

18 May 2022

Study Completion Date

\* The identity (including the manufacturing and expiry date and batch/lot number) and composition of the test item are the responsibilities of the sponsor.

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**QUALITY ASSURANCE STATEMENT**

**Study No. : 073/469**

**Study Title : Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021**

The Quality Assurance (QA) of GLR Laboratories Private Limited verified the Study Plan, including any amendments, inspected the critical study phases, audited the raw data and report of this Study as per in-house Standard Operating Procedures (SOPs) for compliance with the OECD Principles of Good Laboratory Practice (as revised in 1997) [ENV/MC/CHEM (98)17], and for compliance with relevant regulatory requirements.

During the Study, the following study-related inspections/audits were performed on the following dates and reported to the Study Director and Test Facility Management. Besides the below, process and facility inspections were also carried out periodically at this Test Facility by auditor(s) of the QA, as per in-house SOPs, which may have relevance to this Study.

<b>S. No.</b>	<b>Type of Inspection</b>	<b>Date of Inspection</b>	<b>Phase(s) of Study Inspected</b>	<b>Date of Reporting to Management, Study Director (Inspection No.)</b>
1	Study Plan Verification	11 March 2022	Draft Study Plan	11 March 2022 (SBI/073/469/001)
2	Study Plan Verification	21 March 2022	Definitive Study Plan	21 March 2022 (SBI/073/469/001)
3	Study Plan Verification	28 March 2022	Definitive Study Plan Amendment No.01	28 March 2022 (SBI/073/469/003)
4	In Life Phase Inspection	05 April 2022	Test Item Extract Administration - Intradermal Phase	05 April 2022 (SBI/073/469/004)
5	In Life Phase Inspection	12 April 2022	Test Item Extract Application - Topical Phase	12 April 2022 (SBI/073/469/005)
6	In Life Phase Inspection	26 April 2022	Test Item Extract Application - Challenge Phase	26 April 2022 (SBI/073/469/006)
7	In Life Phase Inspection	29 April 2022	Grading of Skin Reaction	29 April 2022 (SBI/073/469/007)



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S. No.	Type of Inspection	Date of Inspection	Phase(s) of Study Inspected	Date of Reporting to Management, Study Director (Inspection No.)
8	Report Audit	16 May 2022	Draft Report	16 May 2022 (SBI/073/469/008)
9	Report Audit	18 May 2022	Final Report	18 May 2022 (SBI/073/469/009)

The QA has determined that the methods, procedures, observations, and reported results are accurately and completely described and that the reported results are based on the Study Plan and the pertinent raw data generated during the course of the Study. The Study Director's GLP compliance statement is supported.

Dr. Parthiban Natarajan, PhD, ERT  
Head - Quality Assurance  
GLR Laboratories Private Limited

Date



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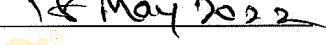
## TEST FACILITY MANAGEMENT STATEMENT

**Study No. : 073/469**

**Study Title : Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021**

This is to certify that, the Test Facility Management appointed the Study Director and provided all necessary facilities and resources for the proper conduct of this study, in compliance with the Principles of OECD Good Laboratory Practice (GLP), as per the recommendations of the OECD (Council Act [C (97) 186 (Final)]) and as adopted in the procedures promulgated by the National GLP Compliance Monitoring Authority, Government of India.

  
\_\_\_\_\_  
Dr. S. S. Murugan, PhD  
Test Facility Management  
Managing Director  
GLR Laboratories Private Limited

  
\_\_\_\_\_  
Date

## **SUMMARY**

Skin sensitization potential of Taglus Tuff Thermoforming Foils, supplied by Vedia Solutions Div. of Laxmidental Export Pvt. Ltd., was evaluated in female (nulliparous and non-pregnant) guinea pigs using guinea pig maximization test (GPMT).

The test item, Taglus Tuff Thermoforming Foils is a transparent circular disk with a diameter, 125 mm and thickness, 0.8 mm (as stated by sponsor). It is a surface device which comes in contact with mucosal membrane. The duration of contact is less than 24 hours (limited). According to ISO 10993-1:2018, this is a surface device which comes in contact with mucosal membrane and the duration of contact is up to 24 hours (limited).

The test item was extracted at a ratio of 3 cm<sup>2</sup>/mL of polar solvent (physiological saline) as well as non-polar solvent (cottonseed oil) respectively at 37 ± 1 °C for 72 ± 2 h (intradermal phase - 72 h and 15 minutes, topical phase - 72 h and 10 minutes, challenge phase - 72 h and 10 minutes) under sterile conditions. The total surface area of the test item is 245 cm<sup>2</sup> (as calculated in our laboratory) For intradermal induction phase, topical phase and challenge phase, polar extract was prepared by extracting one test item (245 cm<sup>2</sup>) in 81.7 mL of physiological saline. Similarly, non-polar extract was prepared by extracting one test item (245 cm<sup>2</sup>) in 81.7 mL of cottonseed oil. Solvent controls were subjected to similar extraction conditions. This fulfils the requirements of ISO 10993-12:2012 and ISO 10993-12:2021.

At the end of extraction, extracts and solvent controls were clear without any colour change or particulates. No changes were observed in the retrieved test item. No additional processing such as filtration, centrifugation, pH adjustments or any other processing were made. The extracts and solvent controls were transferred to sterile containers and stored at room temperature. All extracts and solvent controls were used within a maximum of 6 h and 25 minutes of preparation and were considered stable during this time.

Animals were divided into four groups; G1 - five guinea pigs for polar solvent control, G2 - ten guinea pigs for polar test item extract, G3 - five guinea pigs for non-polar solvent control and G4 - ten guinea pigs for non-polar test item extract. The fur over the treatment sites were clipped and shaved on the day of treatment, prior to dosing on all the animals. Induction of sensitization was a two-stage procedure with intradermal injections on day 0 [with Freund's complete adjuvant (FCA), solvent and extracts], followed by a topical patch exposure on day 7 for 48 h. On day 21, challenge patches were applied for 24 h. After removing the challenge patches, skin reactions were graded using Magnusson and Kligman scale at 24 h and 48 h, according to ISO 10993-10:2021.

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Positive control trials for sensitization are carried out periodically at GLR Laboratories Private Limited in guinea pigs using  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85%, in compliance with regulatory guidelines. The trial completed on 15 February 2022 gave a clear sensitizing reaction in 60% of treated animals. No response was observed in solvent controls treated animals. Therefore, the assay was considered valid.

No morbidity or mortality were observed in any of the animals used in this study. A gradual increase in body weight was observed in all the animals at the end of the experiment. No skin sensitization reactions were observed in control or test sites. Therefore, no gross and histopathological examination were conducted.

Based upon the results obtained in this study and in line with ISO 10993-10:2021, the given test item, Taglus Tuff Thermoforming Foils, supplied by Vedia Solutions Div. of Laxmidental Export Pvt. Ltd., is considered as non-sensitizer to Guinea Pigs, under the conditions of the present study.



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**INTRODUCTION**

Biocompatibility testing is a regulatory requirement for demonstrating the preclinical safety of medical devices. This is evaluated in line with ISO 10993-1:2018, Biological evaluation of medical devices - Part 1: Evaluation and testing within a risk management process. This standard describes the necessity to select a suitable test method for biocompatibility evaluation.

Sensitization test is used to estimate the potential for contact sensitization by medical devices, materials and/or their extracts, using an appropriate model. Sensitization (Type IV hypersensitivity reaction) is a key toxicity endpoint to assess the biocompatibility of medical devices. Guinea pig maximization test is a sensitive method to determine the sensitization potential of medical devices, both in terms of induction and elicitation.

**OBJECTIVE**

To determine the skin sensitization potential of the test item using guinea pig maximization test (GPMT).

STUDY DATES	
Study Start Date	21 March 2022
Experiment Start Date	28 March 2022
Experiment Completion Date	29 April 2022

The study completion date is the date the final report is signed by the study director.

**TEST AND CONTROL ITEM DETAILS**

The test item, Taglus Tuff Thermoforming Foils, was received at GLR Laboratories Private Limited on 02 March 2022 and stored at room temperature (20.1 to 24.6°C) until used.

The following test item information provided by the sponsor were considered an adequate description of the characterisation, purity and stability of the test item.

Test Item	Taglus Tuff Thermoforming Foils
Batch / Lot No.	2202209-01
Manufacture Date	02 February 2022
Expiry Date	02 February 2025
Appearance	Transparent circular disk

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Ingredients	PETG (Polyethelene Tertamethylene Glycol)
Temperature Stability	37 °C
Sterility	Non-sterile
Positive Control	α-Hexylcinnamaldehyde - technical grade, 85%
	Positive control trials for sensitization are carried out periodically at GLR Laboratories Private Limited in guinea pigs using α-Hexylcinnamaldehyde - technical grade, 85% in compliance with OECD 406, 2021 and ISO 10993-10:2021 standards. The trial completed on 15 February 2022 gave a clear sensitizing reaction in (60%) treated animals (Appendix 3).
Solvent controls	<u>Physiological saline</u> (0.9% w/v Sodium chloride solution) Manufacturer Fresenius Kabi India pvt Ltd Batch No. 93QE204001 Expiry date April 2024 Appearance Colourless clear solution  <u>Cottonseed oil</u> Manufacturer Sigma-Aldrich Lot No. MKCM9272 Expiry Date October 2026 Appearance Yellow coloured viscous liquid

The test item was handled with necessary personal protective equipment and all recommended safety and sterile measures were followed. Determinations of stability and characteristics of the test item were the responsibility of the sponsor. No analysis was performed at GLR Laboratories Private Limited, to confirm it.

**Description of the test item**

The test item, Taglus Tuff Thermoforming Foils is a transparent circular disk with a diameter, 125 mm and thickness, 0.8 mm (as stated by sponsor). It is a surface device which comes in contact with mucosal membrane. The duration of contact is less than 24 hours (limited). According to ISO 10993-1:2018, this is a surface device which comes in contact with mucosal membrane and the duration of contact is up to 24 hours (limited).

**TEST SYSTEM**

Species	<i>Cavia porcellus</i> (guinea pig)
Strain	Dunkin - Hartley

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Weight range (g) (at the time of dosing)	345.20 to 481.10
Sex	Female (nulliparous and non-pregnant)
Source	VAB Biosciences #1-6-197/45/D, Bapuji Nagar Musheerabad, Hyderabad-500020
	This supplier is approved by the committee for the purpose of control and supervision of experiments on Animals (CPCSEA).
Quarantine period	7 days
Number of animals	30
Number of groups	4
Number of animals per group	Physiological saline control: 5 Physiological saline extract: 10 Cottonseed oil control: 5 Cottonseed oil extract: 10
Acclimatization period	8 days
Justification for animal use	Guinea pigs were selected because there is a large volume of background data on this species. Guinea pigs are selected because there is a large volume of background data on this species.
	Recommended in ISO 10993-10:2021 as an appropriate species to evaluate skin sensitization of medical devices and by various regulatory authorities.
The test system was approved by the Institutional Animal Ethics Committee (IAEC) of GLR Laboratories Private Limited.	
<b>ANIMAL HUSBANDRY</b>	
Test room no.	16
Test room temperature (°C)	18.0 to 21.8
Relative humidity (%)	37 to 58
Housing	Animals were housed individually in polypropylene cages.
Method of identification	Animals were identified using cage cards indicating cage number, study number, species, strain, group number, animal number, sex, body weight, dose.

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Feed	Commercial guinea pig pellet feed manufactured by: VRK Nutritional solutions D-47 & W-38, MIDC area, Miraj, Dist. Sangli- 416410, India.
Water	Purified drinking water supplemented with vitamin C was provided <i>ad libitum</i> .
Bedding material	Sterilized Corn Cob manufactured by: Matha Agrotech Plot No. R-15, SY.No.847/3, KSSIDC Industrial Estate 2 <sup>nd</sup> Stage, Ranebennur – 581115, India.
Photoperiod	12 h light and 12 h dark cycle
Contaminants	Analysis of feed, water and bedding materials are carried out once in every 6 months and the results of the most recent analysis was placed in the study file. The contaminants, reasonably expected in feed or water supplies are not believed to influence the outcome of the study.
Personnel	Appropriately qualified and trained personnel were involved in this study.
Selection of animals	Only healthy young adults, previously unused animals were selected for this study.

## TEST METHOD

### Preparation of the test item

The test item was extracted at a ratio of 3 cm<sup>2</sup>/mL of polar solvent (physiological saline) as well as non-polar solvent (cottonseed oil) respectively at 37 ± 1 °C for 72 ± 2 h (intradermal phase - 72 h and 15 minutes, topical phase - 72 h and 10 minutes, challenge phase - 72 h and 10 minutes) under sterile conditions Solvent controls were also subjected to same extraction conditions. This fulfils the requirements of ISO 10993-12:2012 and ISO 10993-12:2021.

### Day 0: Intradermal induction phase

The required volume of extract was prepared freshly prior to dosing as follows:

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Solvent/ Extract	Extraction vehicle	Surface area of the test item (cm <sup>2</sup> )	Volume of vehicle (mL)	Extract preparation start time	Extract preparation end time	Condition of extracts
Polar Solvent Control	Physiological saline	NA	10			Colourless clear Solution; no particulates
Polar Extract	Physiological saline	245 <sup>#</sup>	81.7	09:40 a.m. on 02 April 2022	09:55 a.m. on 05 April 2022	Colourless clear Solution; no particulates*
Non-polar Solvent Control	Cottonseed oil	NA	10			Yellow viscous liquid; no particulates
Non-polar Extract	Cottonseed oil	245 <sup>#</sup>	81.7			Yellow viscous liquid; no particulates*

Extraction Duration 72 h and 15 minutes; NA-Not applicable.

\* No change in colour of the extract, compared to extraction vehicle alone.

No additional processing such as filtration, centrifugation, pH adjustments or any other processing were made. No changes were observed in retrieved test item. The extracts and solvent controls were transferred to sterile containers and stored at room temperature. All extracts and solvent controls were used within 5 h and 55 minutes of preparation and were considered stable during this time.

### Day 7: Topical application

The required volume of extract was prepared freshly prior to dosing as follows:

Solvent/ Extract	Extraction vehicle	Surface area of the test item (cm <sup>2</sup> )	Volume of vehicle (mL)	Extract preparation start time	Extract preparation end time	Condition of extracts
Polar Solvent Control	Physiological saline	NA	10			Colourless clear Solution; no particulates
Polar Extract	Physiological saline	245 <sup>#</sup>	81.7	09:35 a.m. on 09 April 2022	09:45 a.m. on 12 April 2022	Colourless clear Solution; no particulates*
Non-polar Solvent Control	Cottonseed oil	NA	10			Yellow viscous liquid; no particulates
Non-polar Extract	Cottonseed oil	245 <sup>#</sup>	81.7			Yellow viscous liquid; no particulates*

Extraction Duration 72 h and 10 minutes; NA-Not applicable.

\* No change in colour of the extract, compared to extraction vehicle alone.

No additional processing such as filtration, centrifugation, pH adjustments or any other processing were made. No changes were observed in retrieved test item. The extracts and solvent controls were transferred to sterile containers and stored at room temperature. All

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extracts and solvent controls were used within 6 h and 25 minutes of preparation and were considered stable during this time.

### **Day 21: Challenge phase**

The required volume of extract was prepared freshly prior to dosing as follows:

<b>Solvent/Extract</b>	<b>Extraction vehicle</b>	<b>Surface area of the test item (cm<sup>2</sup>)</b>	<b>Volume of vehicle (mL)</b>	<b>Extract preparation start time</b>	<b>Extract preparation end time</b>	<b>Condition of extracts</b>
Polar Solvent Control	Physiological saline	NA	10			Colourless clear Solution; no particulates
Polar Extract	Physiological saline	245 <sup>#</sup>	81.7	09:25 a.m. on	09:35 a.m. on	Colourless clear Solution; no particulates*
Non-polar Solvent Control	Cottonseed oil	NA	10	23 April 2022	26 April 2022	Yellow viscous liquid; no particulates
Non-polar Extract	Cottonseed oil	245 <sup>#</sup>	81.7			Yellow viscous liquid; no particulates*

Extraction Duration 72 h and 10 minutes; NA-Not applicable.

\* No change in colour of the extract, compared to extraction vehicle alone.

No additional processing such as filtration, centrifugation, pH adjustments or any other processing were made. No changes were observed in retrieved test item. The extracts and solvent controls were transferred to sterile containers and stored at room temperature. All extracts and solvent controls were used within 6 h and 15 minutes of preparation and were considered stable during this time.

### **Test Procedure**

Justification for method of administration

The method of administration is in line with the ISO 10993-10:2021 standard. For the induction phase, intradermal injections and the topical application were employed. The challenge phase was accomplished by topical applications.

Animals were divided into four groups; G1 - five guinea pigs for polar solvent control, G2 - ten guinea pigs for polar test item extract, G3 - five guinea pigs for non-polar solvent control and G4 - ten guinea pigs for non-polar test item extract.

The fur over the treatment sites in all animals was clipped and shaved on the day of treatment, prior to dosing. Induction of sensitization was a two-stage procedure with initial intradermal injections, followed by a topical patch exposure on day 7.

**Induction phase:**

On day 0, 0.1 mL intradermal injections (1 mL syringe, Make: Hindustan Syringes & Medical Devices Ltd, Batch No. 049013AG32, Expiry Date: November 2025) of the test item extracts, solvents and Freund's Complete Adjuvant (FCA) (Sigma-Aldrich; Lot No. SLBZ9885; Expiry date: May 2024) in various mixtures were administered to the solvent control and test groups (Appendix 1).

**Control group:**

Site A: 1: 1 mixture (v/v) Freund's complete adjuvant (FCA) + solvent (solution A)

Site B: Polar solvent or non-polar solvent (solution B)

Site C: 1: 1 mixture of solution A and solution B

**Test group:**

Site A: 1: 1 mixture (v/v) Freund's complete adjuvant (FCA) + solvent (solution A)

Site B: Polar extract or non-polar extract of test item (solution B)

Site C: 1: 1 mixture of solution A and solution B

**Topical Induction Phase**

Since no irritation was observed following the intradermal injections, on day 6, the test area was treated with 10% sodium lauryl sulphate (Avantor Performance Material India Limited; Batch No.: J159K18; Expiry Date: November 2023) in petroleum jelly (Make: HiMedia Laboratories Pvt. Ltd; Lot No. 0000314448; Expiry Date: November 2022).

On day 7, absorbent gauze (The Ramaraju Surgical Cotton Mills Limited; Batch No.: 578/19; Expiry Date: July 2022) measuring 8 cm<sup>2</sup> loaded with 0.5 mL of test item extracts and solvents, respectively was placed topically to respective groups of guinea pigs, on the same site as that of intradermal injections. The over patch was covered loosely with an occlusive dressing which was held in place for 48 h.

**Challenge phase**

On day 21, the challenge exposure was administered as a topical patch. Absorbent gauze patch measuring 8 cm<sup>2</sup> loaded with 0.5 mL of test item extract was placed on the left side and the patch with solvent control was placed on the right side of each animal in respective groups for 24 h at sites other than those used for intradermal injections/topical applications and the application sites were marked with a non-irritant permanent marker ink. The details of the experiment are summarized in Appendix 1.

## **OBSERVATIONS**

### **Mortality and morbidity**

Animals were observed daily for morbidity and mortality throughout the experiment.

### **Body weight**

Body weight of each animal was recorded at the time of dosing and end of the experiment.

### **Grading of skin reactions**

Grading of skin reactions was performed visually at 24 and 48 h after removing the challenge patch. The challenge application sites were assessed for erythema and edema using Magnusson and Kligman scale (Appendix 2).

### **Euthanasia**

Animals were euthanized by carbon dioxide (CO<sub>2</sub>) exposure at the end of the experiment.

### **Necropsy and gross pathology**

Since no abnormality was observed in any animals, necropsy and gross pathology were not performed.



A comparison of the biological responses seen following skin sensitization of the test item extracts and solvents were reported and interpreted, using good scientific judgement.

Skin reactions elicited in terms of incidence and severity of reactions, scored as per the Magnusson and Kligman grading scale, between the test item extracts treated and solvent control groups were compared.

## **ACCEPTANCE CRITERIA**

The study is considered valid, since the following criteria are met:

1. Positive control trial conducted within the test facility gave clear positive results.
2. No response was observed in solvent control treated animals.

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## **RESULTS**

### **Mortality and morbidity**

No morbidity or mortality occurred in any of the animals used in this study.

### **Body weight**

A gradual increase in the body weight was observed in all the animals at the end of the experiment. Body weight of animals recorded at the time of dosing and end of the experiment are given in Table 1.

### **Clinical observations**

No signs of ill health were observed in any of the animals used in this study.

### **Grading of skin reactions**

Grading of skin reactions performed at 24 h and 48 h after removing the challenge patch are given in Table 2. No sensitization reactions were observed in animals treated with the solvent controls. No evidence of sensitization was seen in any of the test item treated animals, as no skin reactions were observed.

### **Histopathology**

No gross and histopathological examination were found necessary in this study.

## **CONCLUSION**

Based upon the results obtained in this study and in line with ISO 10993-10:2021, the given test item, Taglus Tuff Thermoforming Foils, supplied by Vedia Solutions Div. of Laxmidental Export Pvt. Ltd., is considered as non-sensitizer to guinea pigs, under the conditions of the present study.

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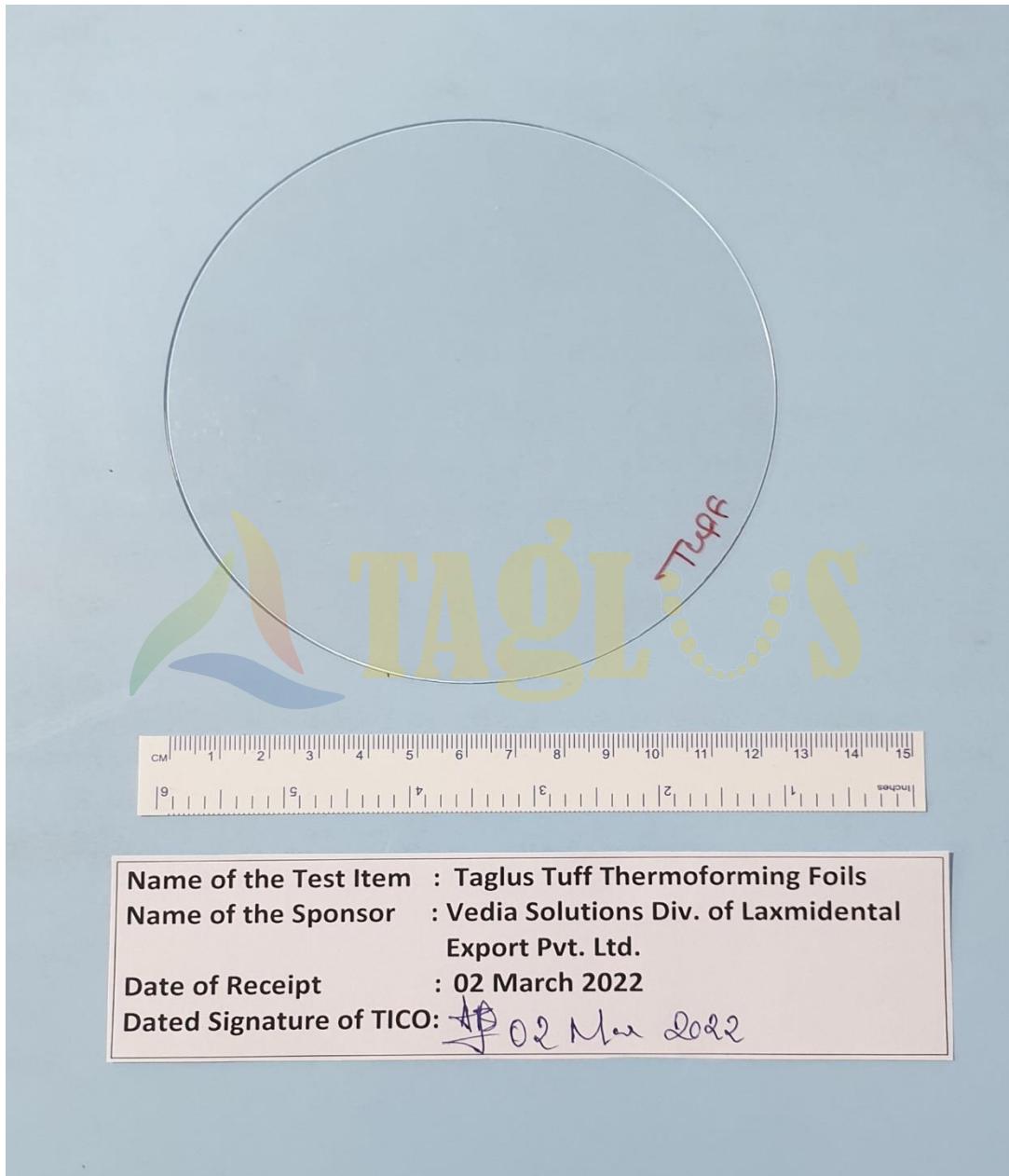
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2. ISO 10993-2:2006. Biological evaluation of medical devices - Part 2: Animal welfare requirements.
3. ISO 10993-10:2021. Biological evaluation of medical devices - Part 10: Tests for skin sensitization.
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5. ISO 10993-12:2021. Biological evaluation of medical devices - Part 12: Sample preparation and reference materials.
6. OECD Principles of Good Laboratory Practice. OECD environmental health and safety publications, Series on principles of good laboratory practice and compliance monitoring No. 1. ENV/MC/CHEM (98)17.
7. ISO/IEC 17025:2017. General requirements for the competence of testing and calibration laboratories.
8. Use of International Standard ISO 10993-1, "Biological evaluation of medical devices. evaluation and testing within a risk management process. Guidance for industry and food and drug administration staff. September 4, 2020.

**FINAL REPORT**

**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

**Study No:  
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**PHOTOGRAPH OF THE TEST ITEM**

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**Table 1: Individual body weights of all animals**

Group	Sex	Animal No.	Weight (in grams)		
			At the time of dosing	At the end of experiment	Increase in weight
G1	F	01	351.31	385.64	34.33
		02	472.07	507.86	35.79
		03	481.10	516.76	35.66
		04	455.98	490.47	34.49
		05	474.43	508.65	34.22
<b>Mean ± SD</b>			<b>446.98 ± 54.27</b>	<b>481.88 ± 54.64</b>	<b>34.90 ± 0.76</b>
G2	F	06	354.84	388.12	33.28
		07	361.53	392.45	30.92
		08	396.88	429.66	32.78
		09	350.29	381.87	31.58
		10	354.65	389.56	34.91
		11	415.83	455.78	39.95
		12	393.31	431.33	38.02
		13	418.11	455.21	37.10
		14	395.24	434.37	39.13
		15	378.38	411.63	33.25
<b>Mean ± SD</b>			<b>381.91 ± 25.60</b>	<b>417 ± 28.06</b>	<b>35.09 ± 3.24</b>
G3	F	16	346.20	383.23	37.03
		17	437.83	470.11	32.28
		18	360.72	399.58	38.86
		19	353.88	390.31	36.43
		20	464.38	498.64	34.26
<b>Mean ± SD</b>			<b>392.60 ± 54.47</b>	<b>428.37 ± 52.43</b>	<b>35.77 ± 2.55</b>
G4	F	21	345.20	378.88	33.68
		22	471.14	507.18	36.04
		23	419.42	450.88	31.46
		24	389.24	420.52	31.28
		25	456.20	487.06	30.86
		26	401.92	437.75	35.83
		27	346.51	382.27	35.76
		28	346.38	385.31	38.93
		29	406.77	439.64	32.87
		30	417.37	452.31	34.94
<b>Mean ± SD</b>			<b>400.02 ± 44.48</b>	<b>434.18 ± 43.59</b>	<b>34.17 ± 2.60</b>

F- Female; SD- Standard Deviation

**FINAL REPORT**

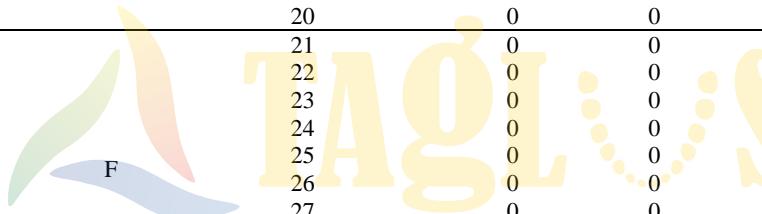
**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

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**Table 2: Grading of skin reaction after removal of challenge patch**

Group	Sex	Animal No.	Magnusson and Kligman Scale			
			24 h		48 h	
			C	T	C	T
G1	F	01	0	0	0	0
		02	0	0	0	0
		03	0	0	0	0
		04	0	0	0	0
		05	0	0	0	0
G2	F	06	0	0	0	0
		07	0	0	0	0
		08	0	0	0	0
		09	0	0	0	0
		10	0	0	0	0
		11	0	0	0	0
		12	0	0	0	0
		13	0	0	0	0
		14	0	0	0	0
		15	0	0	0	0
G3	F	16	0	0	0	0
		17	0	0	0	0
		18	0	0	0	0
		19	0	0	0	0
		20	0	0	0	0
G4	F	21	0	0	0	0
		22	0	0	0	0
		23	0	0	0	0
		24	0	0	0	0
		25	0	0	0	0
		26	0	0	0	0
		27	0	0	0	0
		28	0	0	0	0
		29	0	0	0	0
		30	0	0	0	0

F-Female; C- Control site; T- Treated site; h- hour



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**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**
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**APPENDIX 1**
**Test procedure**

Group	Animal No.	Sex	Treatment Group	Intradermal Induction Phase (0.1 mL)			Topical induction phase (0.5 mL per patch) *		Challenge phase # (0.5 mL per patch) *
				Injection I (Solution A)	Injection II (Solution B)	Injection III (Solution C)	10% SLS	Treatment	
G1	1-5	F	Polar solvent control	1: 1 mixture of FCA and polar solvent	Polar solvent	1: 1 mixture of sol. A and sol. B	Yes	Polar solvent	Polar solvent & Polar extract of Test item
G2	6-15	F	Test item in polar solvent	1: 1 mixture of FCA and polar solvent	Polar extract of test item	1: 1 mixture of sol. A and sol. B	Yes	Polar extract of Test item	Polar solvent & Polar extract of Test item
G3	16-20	F	Non-polar solvent control	1: 1 mixture of FCA and non-polar solvent	Non-polar solvent	1: 1 mixture of sol. A and sol. B	Yes	Non polar solvent	Non polar solvent & Non polar extract of Test item
G4	21-30	F	Test item in non-polar solvent	1: 1 mixture of FCA and non-polar solvent	Non-polar extract of test item	1: 1 mixture of sol. A and sol. B	Yes	Non-polar extract of Test item	Non-polar solvent & Non-polar extract of Test item

F- Female; FCA - Freund's complete adjuvant; SLS-Sodium lauryl sulphate;

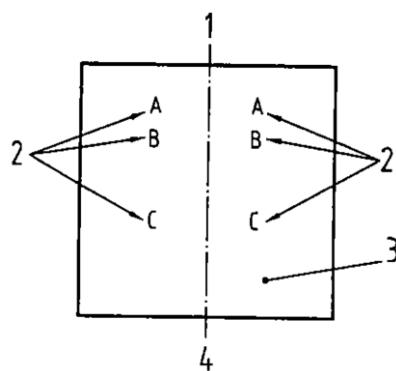
\* Gauze patch size = 8 cm<sup>2</sup> approximately

# Two challenge patches are placed on upper flank, one on left side and other on right side  
Intradermal Injection was given on Day 0 at sites A, B and C

Topical application was applied on Day 7

Challenge dose was applied on Day 21

Sites A, B and C are shown below:



1 - Cranial end; 2 - 0.1 ml intradermal injection sites; 3 - Clipped intrascapular region; 4 - Caudal end

Source: ISO 10993-10:2021.

**FINAL REPORT**

**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

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**APPENDIX 2****Magnusson and Kligman scale**

<b>Patch test reaction</b>	<b>Grading scale</b>
No visible change	0
Discrete or patchy erythema	1
Moderate and confluent erythema	2
<u>Intense erythema and/or swelling</u>	3

Source: ISO 10993-10:2021.



**FINAL REPORT**

**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

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**APPENDIX 3****CONCISE POSITIVE CONTROL STUDY DATA**

Study Number	000/001-21-POS
Study Title	Skin Sensitization Test in Guinea Pigs (Guinea Pig Maximization Test)
Study Start Date	20 December 2021
Experiment Start Date	20 December 2021
Experiment Completion Date	20 January 2022
Study Completion Date	15 February 2022

**OBJECTIVE**

This skin sensitization test was conducted to demonstrate the positive response of  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% in guinea pigs in order to confirm the sensitivity and reliability of the test performed at GLR Laboratories in compliance with OECD 406, 2021 and ISO 10993-10:2021 standards.

**POSITIVE CONTROL ITEM DETAILS** [ $\alpha$ -Hexylcinnamaldehyde - technical grade, 85%]

Manufacturer	Sigma-Aldrich
Appearance \ Colour	Light yellow liquid
Product No.	291285
Batch No.	SHBL6908
CAS No.	101-86-0
Molecular Formula	$C_{15}H_{20}O$
Molecular Weight	216.32 g/mol
Solubility	0.005 g/L at 25 °C in water
Quality Release Date	12 November 2019
Date of Receipt	21 October 2021

## **METHODOLOGY**

This study was performed based on OECD 406, 2021 and ISO 10993-10:2021 standards.

### **Induction: Intradermal injections**

On day 0, 0.1 mL intradermal injection of the following were given to the fur clipped animals in the treated group. Site A: 1:1 mixture (v/v) of FCA & physiological saline (Solution A),

Site B: 0.5% v/v of  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% in 1:4 v/v acetone: cottonseed oil (Solution B) and Site C: 1:1 mixture of solution A and solution B.

Similarly, 0.1 mL intradermal injection of the following were given to the fur clipped animals in the control group. Site A: 1:1 mixture (v/v) of FCA & physiological saline (Solution A),

Site B: 1:4 v/v acetone: cottonseed oil (Solution B) and Site C: a 1:1 mixture of solution A and solution B.

### **Induction: Topical application**

Since  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% induced skin reaction, Sodium Lauryl Sulphate was not applied on the day before the topical treatment. On day 7, the test and control area were again cleared of fur and an absorbent gauze patch (2 cm x 4 cm) loaded with 0.5 mL of 50 % v/v of  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% in a 1:4 v/v acetone: cottonseed oil and 0.5 mL of 1:4 v/v acetone: cottonseed oil, was placed on respective groups. The patch was then held in contact by an occlusive dressing for 48 h.

### **Challenge: Topical application**

On day 21, the flanks of treated and control animals were cleared of fur. Absorbent gauze patch loaded with 0.5 mL of 10 % v/v of  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% in 1:4 v/v acetone: cottonseed oil was applied on left side and absorbent gauze patch loaded with 0.5 mL of 1:4 v/v acetone: cottonseed oil was applied on right side of each animal in respective groups at the sites other than those used for intradermal injections/topical applications. The gauze patches were held in contact by an occlusive dressing for 24 h, then the patch was removed and the application sites were marked with non-irritant marker ink. At 21 h, after removing the patch, the challenge area was cleaned and closely-clipped. At 24 h and 48 h after patch removal, the challenge application sites were scored using Magnusson and Kligman scale. The test item was categorized as per ECETOC Technical Report 87, 2003 (ISSN-0773-8072-87).

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**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

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**Magnusson and Kligman Grading Scale**

**(For evaluation of Challenge patch test reactions)**

Patch test reaction	Grading scale
No visible change	0
Discrete or patchy erythema	1
Moderate and confluent erythema	2
Intense erythema and swelling	3

**STUDY RESULTS**
**Grading of skin reaction after removal of the challenge patch**

Group	Animal No.	Sex	Magnusson and Kligman Scale			
			At control site	At treated site	24 h	48 h
G1	1	M	0	0	0	0
	2		0	0	0	0
	3		0	0	0	0
	4		0	0	0	0
	5		0	0	0	0
G2	6	M	0	0	1	1
	7		0	0	0	0
	8		0	0	1	1
	9		0	0	1	1
	10		0	0	0	0
	11		0	0	1	1
	12		0	0	0	0
	13		0	0	1	1
	14		0	0	1	1
	15		0	0	0	0

M-Male; h- hour

**CONCLUSION**

The results indicated that animals treated with  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85%, induced sensitization reactions in 60% of treated animals. Therefore, according to OECD Guidelines for Testing of Chemicals, 406, 2021 and ISO 10993-10:2021,  $\alpha$ -Hexylcinnamaldehyde - technical grade, 85% is categorized as a weak sensitizer under the conditions of the present study. This confirms the sensitivity and reliability of the test performed at GLR Laboratories Private Limited.

**Summary of positive control trial for skin sensitization, GPMT (000/001-21-POS)**

Study start date	Experiment Start Date	Experiment Completion Date	Study Completion date	Concentration of $\alpha$ -Hexylcinnamaldehyde - technical grade, 85%			Vehicle used	Result	
				Induction Phase 1 (Intradermal)	Induction Phase 2 (Topical)	Challenge Phase		No of animals +ve	Maximum reaction grading
20 December 2021	20 December 2021	20 January 2022	15 February 2022	0.5% v/v	50% v/v	10% v/v	1:4 v/v acetone: cottonseed oil	+ve in 06/10 (60 %) animals	Grade 1 – Discrete or patchy erythema

**FINAL REPORT**

**Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.**

**Study No:  
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**RESPONSIBLE PERSONNEL**

Ms. N. Narmadha, MSc, MPhil	Study Director
Dr. C. Aiswarya, Pharm-D	Study Scientist
Dr. S. Sherni Prithiba Jhansirani Pharm-D	Study Scientist
Dr. S. Kavirajan, MVSc	Veterinarian
Dr. L. Mayavan, BVSc & AH	Animal House In-charge

**STATEMENT OF STUDY COMPLIANCE**

The study was performed in compliance with:

- OECD Principles of Good Laboratory Practice (revised 1997, issued January 1998) ENV/MC/CHEM (98) 17.
- US Food and Drug Administration's GLP regulations, 21 CFR Part 58 (subparts B to G and J).
- ISO/IEC 17025:2017 (general requirements for the competence of testing and calibration laboratories).

All procedures were performed in accordance with GLR Laboratories Private Limited Standard Operating Procedures (SOPs). The study was subjected to Quality Assurance evaluation by the GLR Laboratories Private Limited Quality Assurance Unit (QAU) in accordance with SOPs.

**STUDY PLAN AMENDMENT**

One study plan amendment was made to correct the typographical error in the feed details.

**STUDY PLAN DEVIATION**

No study plan deviation occurred during the conduct of this study.

**ARCHIVE STATEMENT**

All primary data, or authenticated copies thereof, tissue specimens, blocks and slides (if applicable), the study plan with its amendments (if any) and the final report will be retained for a period of 9 years after issue of the final report in the archives of GLR Laboratories Private Limited. The archived sample of test item will be retained for 2 years beyond its date of expiry. At the end of the archival period the study sponsor will be

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contacted to determine whether the archived contents should be either retained for a further period, returned to the sponsor, or destroyed by GLR Laboratories as per in-house standard operating procedure in compliance with the principles of GLP. Sponsors will be notified of the financial implications, if any, of each of these options at that time.

**DISTRIBUTION OF REPORTS**

Two originals of the study report are prepared and distributed as mentioned below:

1. Sponsor.
2. Archive (GLR Laboratories Private Limited).



**FINAL REPORT**

Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.

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**ANNEXURE 1**

GOVERNMENT OF INDIA  
Department of Science and Technology  
National Good Laboratory Practice (GLP) Compliance Monitoring Authority (NGCMA)

## Certificate of GLP Compliance

This is to certify that

**GLR Laboratories Private Limited  
444, Gokulam Street, Mathur  
Madhavaram, Chennai-600068 (Tamil Nadu), India**

is a GLP certified test facility in compliance with the NGCMA's Document No. GLP-101 "Terms & Conditions of NGCMA for obtaining and maintaining GLP certification by a test facility" and OECD Principles of GLP.

The test facility conducts the below-mentioned tests/ studies:

- **Toxicity Studies**
- **Mutagenicity Studies**

The specific areas of expertise, test items and test systems are listed in the annexure overleaf.

**Validity: March 13, 2020 – April 3, 2022**

Certificate No. : GLP/C-132A/2020  
Issue Date : 13-03-2020



  
**(Dr. Neeraj Sharma)**  
Head, NGCMA



## FINAL REPORT

Skin Sensitization Test (Guinea Pig Maximization Test) of Taglus Tuff Thermoforming Foils in Guinea Pigs as per ISO 10993-10:2021.

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## ANNEXURE 2



### Declaration of

#### Compliance to Principles of Good Laboratory Practice and GLP Certification status of GLR Laboratories

This is to declare that there is no change in the status of GLP certification of GLR Laboratories Private Limited.

The present 'Certification of GLP Compliance' of GLR Laboratories (Certificate Number: GLP/C-132A/2020) is valid up to 03 April 2022. As stated in the "Terms and Conditions of NGCMA for Obtaining and Maintaining GLP Certification by a Test Facility" (Document No.: GLP-101; Issue No.: 08; Issue Date: October 25, 2019) of the National GLP Compliance Monitoring Authority (NGCMA) of India (Department of Science and Technology, Government of India), the tenure of this certification is extendable up to three months, i.e., up to 03 July 2022, as GLR Laboratories has successfully completed the recertification inspection by the NGCMA during the dates 26 to 28 Mar 2022, well within the tenure of present certification. The renewed GLP compliance certificate of GLR Laboratories, based on the inspection and action taken report, will be issued by the NGCMA from the present validity period of 03 April 2022 extending up to the next three-year period, i.e., 02 April 2025, without any break or change in the tenure of GLP certification.

(Dr. Parthiban Natarajan)  
Head Quality Assurance & Assistant Director  
GLR Laboratories Pvt Ltd.

(Dr. S. S. Murugan)  
Test Facility Management  
GLR Laboratories Pvt Ltd.

Date: 16 May 2022

OECD-GLP | ISO/IEC 17025 | Drug Controller Approved Laboratory

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